CROSSBEAM[™] Planning Guide + Price List

QUICK LINKS

PLANNING GUIDE

CROSSBEAM PRICING

POWER AND DATA OPTIONS

GENERAL INFORMATION

FINISH INFORMATION

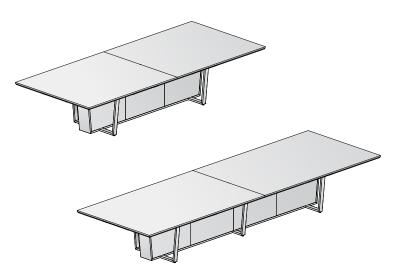
SURFACE MATERIALS

NUCRAFT | December 2023



Click the shortcuts below to jump to each section.

General Information	ii-iii
Finish Information	iv-v
Surface Materials	vi-viii
Specification Overview	3
Planning Guide	4
Price List	13-17
Rectangle Table With Power Drawer	13-14
Rectangle Table Without Power Drawer	15
Power and Data Options	16-17



5

1 - 8 7 7 - N U C R A F T | W W W . N U C R A F T . C O M



1. Select the Table Size

Crossbeam tables are available from 120" to 240" in length.

2. Select the Top Material and Edge Profile

Crossbeam tables are available with laminate, veneer, glass, solid surface and stone top options. Edge profile options are Square and Knife edge.

3. Select the Metal Finish

Crossbeam metal elements can be specified in a variety of powder coated finishes.

4. Select the Center Base Material

The center base of Crossbeam tables features removable panels to access the interior cavity of the base. These panels can be specified with veneer, paint, laminate, Chemetal or acrylic finishes.

5. Select the Power Option (Optional)

Crossbeam tables can be specified with or without power. Power options include:

- Table top: Power Matrix (Compact version) can be specified in a variety of locations and quantities
- Below Table top: Power Drawers, the quantity and locations of which are pre-determined based on table size.

DETAIL OVERVIEW

CROSSBEAM TABLE

With its attention to detail, the Crossbeam table provides a fresh angle on premium conference room products. Designed for large group gatherings, high-end formal conference rooms and board rooms, this table brings inspiration and sophistication to any conference room.

Center Base

The center base on Crossbeam provides a substantial visual element, robust in length while at the same time narrow in width. This design hides cables, stores technology and covers floor outlets delivering building power and AV connections. Side panels are offered in veneer, paint, laminate, Chemetal and acrylic options for a broad aesthetic variety.

Cross Legs

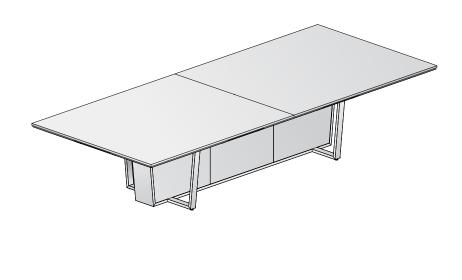
In contrast to the strong visual of the center base, the metal cross legs on Crossbeam are much lighter in visual appearance, offering a dichotomy in scale on the same table. The cross legs are available in a wide range of powder coat options and are spaced to always fall between chairs based on the seating capacity for each table size.

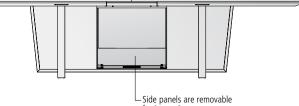
Edge Profiles

Crossbeam tables are available with two edge profile options, square and knife, offering alternate aesthetic options for a thicker or thinner appearance (excluding solid surface and glass tops).

Power Drawers

Discreetly incorporated into the apron of the table, Power Drawers provide convenient yet covert access to power and AV connectivity while leaving the table surface uninterrupted. The quantity of Power Drawers per table is determined based on the size of the table.





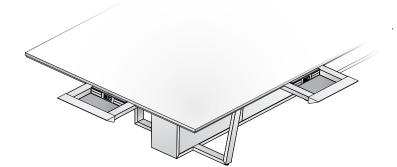
 Side panels are removal for internal storage



Knife Edge Profile



Crossbeam Table with Power Drawers

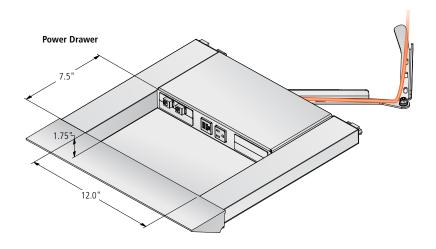


UNDER SURFACE POWER OPTION: POWER DRAWER

POWER DRAWERS

Discreetly incorporated into the apron of the table, Power Drawers provide convenient yet covert access to power and AV connectivity while leaving the table surface uninterrupted. The quantity of Power Drawers per table is determined based on the size of the table. The drawer front features the same profile as the apron, allowing it to blend seamlessly into the table design so technology is unobtrusive. Power drawers pull out 11 inches beyond the edge of the table. A small gap at the top of the drawer front allows the drawer to be closed while cables are connected to devices on the table top. Connectivity options includes power (simplex and charging USB-A+C) as well as Extron Architectural Adaptor Plates (AAPs) for easy customization of AV connectivity. The leather-lined drawers also provide storage for extra cables or other items.

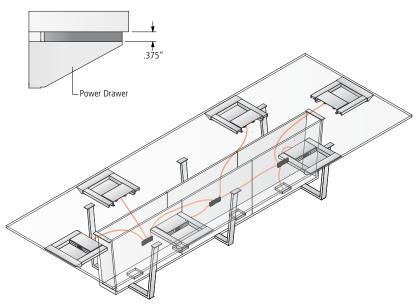
When Power Drawers are specified, Crossbeam tables include a modular electrical system within the center base of the table, allowing for a single point of connection to building power. This connection can be either hardwired or corded (which requires a 20-amp power outlet in the floor monument), both of which are included with the table. See page 12 for more information on this electrical system.



Power Drawer Dashboard



Wire Management Gap Between Table Top and Power Drawer



POWER DRAWERS PER TABLE SIZE

The quantity of Power Drawers per table is determined based on the size of the table.

TABLE SIZE	SEATING CAPACITY	POWER DRAWERS PER TABLE	POWER DRAWERS PER LONG SIDE	POWER DRAWERS PER END	TOTAL # OF RECEPTACLES	TOTAL # OF USB-A+C PORTS	TOTAL # OF RJ-45 CONNECTORS	BLANK FACEPLATES
120 x 60	10	Δ	1 per side	1 per end	Δ	8	8	12
	10	4	p		4	0	-	
144 x 60	12	6	2 per side	1 per end	6	12	12	18
168 x 60	14	6	2 per side	1 per end	6	12	12	18
192 x 60	16	6	2 per side	1 per end	6	12	12	18
216 x 60	18	10	4 per side	1 per end	10	20	20	30
240 x 60	20	10	4 per side	1 per end	10	20	20	30

TABLE TOP POWER OPTION: POWER MATRIX COMPACT

For table top access, Power Matrix is offered in various quantities based on table length and location choice.

POWER

Power Matrix units feature one simplex receptacle and a USB-A+C charger for power connectivity. Where more power is desired and AV connectivity is not required, an optional version includes three simplex receptacles and a USB-A+C charger with no Extron AAPs (see below).

DATA/AV FACEPLATES

Power Matrix includes three Extron Architectural Adaptor Plates (AAPs) for unparalleled flexibility in data and AV connectivity. One faceplate includes two RJ-45 (Data) connectors and two faceplates are blank. Optional faceplates provide a wide range of AV connectivity choices.

DESIGN

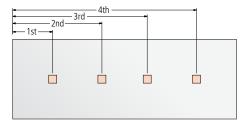
Power Matrix units feature a clear anodized aluminum body and a bezel-free flush mount design on wood tables for an elegant appearance. Laminate, solid surface, stone, and glass table tops include a bezel, available in powder coat, polished chrome, blackened nickel plating, or clear anodized finish options.

PERFORMANCE

Friction hinges ensure smooth travel through the door's range of motion and can hold the door in any position. Hidden door stops maintain the minimalist aesthetic. Cable storage is both concealed and ample.

DOORS

Power Matrix is offered in multiple door material options, including metal, glass and grain-matched wood cut from the same table top.



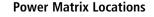


Table Length (inches)	Center of 1st Power Matrix	Center of 2nd Power Matrix	Center of 3rd Power Matrix	Center of 4th Power Matrix
120	29	-	-	91
144	29	54	90	115
168	29	72	96	139
192	29	72	120	163
216	29	90	126	187
240	29	72	168	210

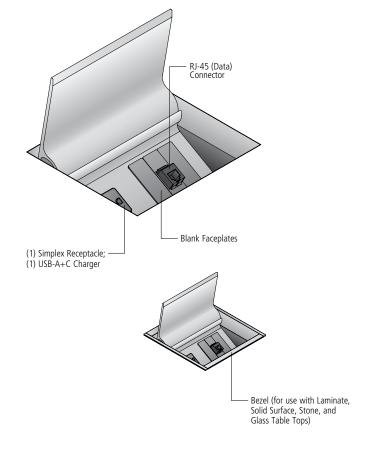


TABLE TOP POWER OPTION: POWER MATRIX COMPACT

STANDARD CONFIGURATION

Power Matrix is offered with a pre-determined quantity of simplex outlets and AV faceplates. An optional dual 2 amp USB-A charger (1 amp per port) replaces one of the simplex outlets.

Compact

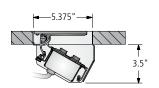
- Single door design
- 5.375" x 6" cutout
- Two simplex outlets
- Three AV faceplates. Standard configuration includes two blank faceplates and one faceplate with two RJ-45 (data) connectors.
- (1) 12' plug-in infeed cord

Standard Configuration



Optional Configuration







LOCATIONS

the unit.

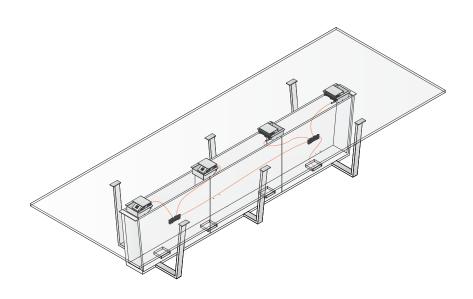
DIMENSIONS

Power Matrix units can be specified with one at each end, or four equally spaced.

The compact Power Matrix unit includes a low-profile pan beneath the work surface to conceal

MODULAR ELECTRICAL SYSTEM

When Power Matrix units are specified, Crossbeam tables include a modular electrical system within the center base of the table, allowing for a single point of connection to building power. This connection can be either hardwired or corded (which requires a 20-amp power outlet in the floor monument), both of which are included with the table. See page 12 for more information on this electrical system.

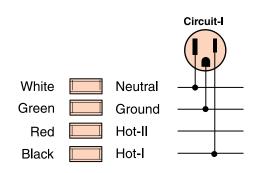


PRE-WIRED ELECTRICAL SYSTEM

With Crossbeam, connections to building power include hardwired or direct plug-in infeed options, both of which are included with the table. Key elements of the pre-wired electrical system include:

- 4-wire, 20-amp modular electrical system
- All tables are pre-wired on a single circuit
- When connected to building power via the direct plug-in infeed, a 20-amp outlet is required. The direct plug-in infeed is 84" long.
- When connected to building power via the hardwired infeed, a licensed electrician is required to complete the hardwire connections to the building's power source. The hardwire power infeed is 84" long.
- Neutral (white) wires are 10 gauge, hot and ground wires are 12 gauge
- All electrical components satisfy National Electrical Code (NEC) requirements and are UL listed

Electrical Diagram — Hardwire Power Infeed Only



FIELD-WIRED

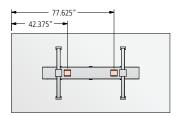
Some local electrical codes may require fieldwiring during installation. In such instances, a Field-Wired option may be specified. In this configuration, each Power Matrix unit will be supplied with a 6' conduit with hot, ground and neutral wires.



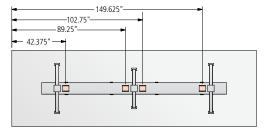
BASE CUT-OUT LOCATIONS

Crossbeam's center base provides multiple locations from which building power (floor cores) can be accessed. The location of these $5^{\circ} \times 5^{\circ}$ square cut-outs, as measured from the end of the table, vary based on table length and are documented in the drawings below.

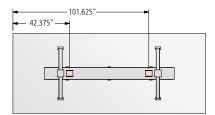
120" Tables



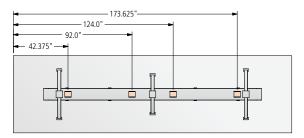




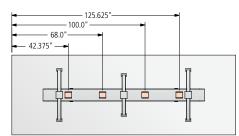
144" Tables



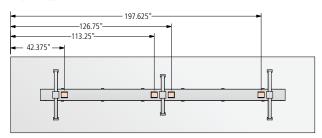
216" Tables



168" Tables

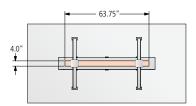


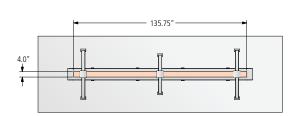
240" Tables



INTERNAL CLEARANCE DIMENSIONS

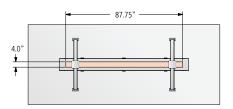
120" Tables





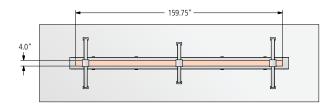
5

144" Tables

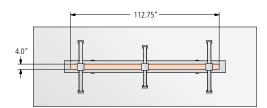


216" Tables

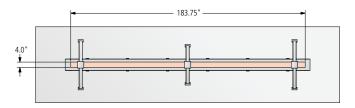
192" Tables



168" Tables



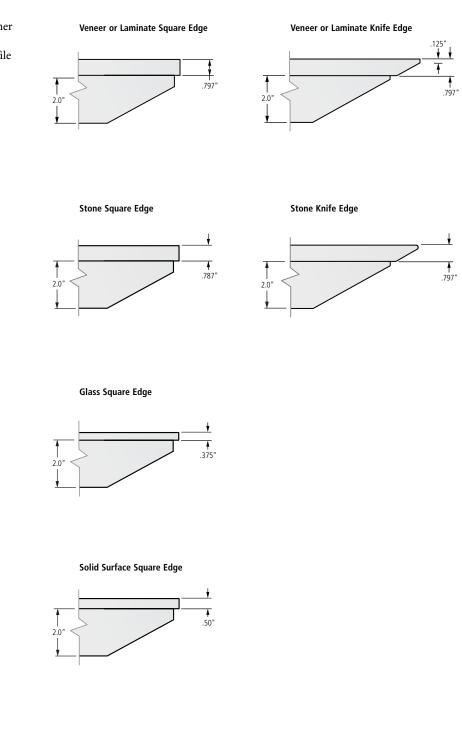
240" Tables



1 - 8 7 7 - N U C R A F T | W W W . N U C R A F T . C O M

TABLE TOP EDGE PROFILE STYLES

Crossbeam tables are available with two edge profile options, square and knife, offering alternate aesthetic options for a thicker or thinner appearance on veneer, laminate and stone tops. Glass and solid surface tops have one edge profile each.

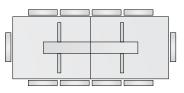




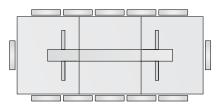
RECTANGLE TABLES

Note: Seating capacity is based on 27" per person.

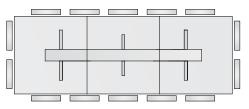
120" Seating Capacity



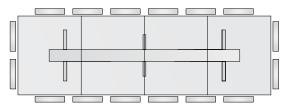
144" Seating Capacity



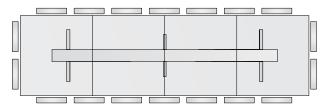
168" Seating Capacity



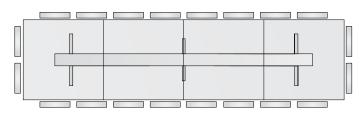
192" Seating Capacity



216" Seating Capacity



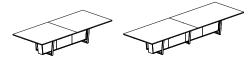
240" Seating Capacity



1 - 8 7 7 - N U C R A F T | W W W . N U C R A F T . C O M

RECTANGLE TABLE WITH POWER DRAWER





TOP MATERIAL KEY

- PE Laminate with ABS Edge Top Ρ
- Inset Laminate with Hardwood Edge Top
- V Veneer Top
- Ğ SS Glass Top Solid Surface Top
- S Stone Top

RECTANGLE

MODEL #	LxW	LAMINATE & VENEER TOP SECTIONS	GLASS & SOLID SURFACE TOP SECTIONS	STONE TOP SECTIONS	CROSS LEG QTY	SEATING CAPACITY	POWER DRAWERS	-PE	-P	-V	-G	-SS	-S
CMT-12060-PD[]	120 x 60	1	2	2	4	10	4	26.687	27.735	29.015	34.836	36.000	46.478
CMT-14460-PD[]	144 x 60	2	2	3	4	12	6	33,113	34,338	35,836	42,646	44,008	56,265
CMT-16860-PD[]	168 x 60	2	2	4	6	14	6	35,197	36,527	38,152	45,541	47,019	60,318
CMT-19260-PD[]	192 x 60	2	3	4	6	16	6	37,030	38,452	40,189	48,087	49,667	63,883
CMT-21660-PD[]	216 x 60	2	3	4	6	18	10	46,592	48,205	50,176	59,138	60,930	77,061
CMT-24060-PD[]	240 x 60	2	3	5	6	20	10	49,263	51,010	53,144	62,848	64,789	82,255

[] Specify Base Panel Material: List of materials available under Options section

OPTIONS	CODE	PRICE	NOTES	
Center Base Panel Finish:				
Bronze Mirrored Acrylic Center Base Panel	Add -MABP	\$3,255 for 1	20"-144" tables 58"-192" tables 16"-240" tables	
Chemetal Center Base Panel	Add -CBP	\$5,012 for 1	20"-144" tables 58"-192" tables 16"-240" tables	
Paint	Add -PBP	No charge		
Veneer	Add -VBP	No charge		
Polished Chrome Base:				
120" - 144"-Long Tables	Add -PCMB4	\$5,434		
168" - 240"-Long Tables	Add -PCMB6	\$8,144		
Satin Glass:				
120"-Long Tables	Add -CSG1	\$748		
144"-Long Tables	Add -CSG2	\$1,118		
168"-Long Tables	Add -CSG3	\$1,493		
Field Wiring:				
Field-Wired Power Drawers	Add -FWPD	No charge		

GENERAL INFORMATION

- Each Power Drawer includes one simplex receptacle, one USB-A+C charger and four single-height Extron AAP faceplates. One faceplate includes dual RJ45 connectors and three faceplates are blank.
- Each Power Drawer is leather lined. Choose from Spinneybeck Vicenza color options. If an option is not specified, the leather will default to Costozza VZ2116
- Power Drawer connection can be either hardwired or corded (which requires a 20-amp power outlet in the floor monument), both of which are included with the table
- Apron is painted to match the metal finish specified on the table.
- Base panels default based on the top material selected unless otherwise specified. The default for Veneer is Veneer panels. The default for Laminate, Stone, Solid Surface or Glass tops is Paint.
- This connection can be either hardwired or corded (which requires a 20-amp power outlet in the floor monument), both of which are included with the table.

RECTANGLE TABLE WITH POWER DRAWER

REQUIRED INFORMATION (ORDER CANNOT BE ENTERED WITHOUT THIS INFORMATION) MUST SPECIFY TABLE TOP FINISH, METAL LEG FINISH, CENTER BASE PANEL FINISH AND INFEED

See pages 5-6 for surface material options.

- Choose Wood Species and Finish, if -P or -V top material selected
- Choose Laminate Finish, if -PE or -P top material selected
- Choose ABS Finish, if -PE top materail selected
- Choose Glass Finish, if -G top material selected
- Choose Solid Surface Finish, if -SS top material selected
- Choose Stone Finish, if -S top material selected
- Choose Metal Finish
- Choose Chemetal Finish, if -CPB option selected (#927 Light Stainless Aluminum or #931 Brushed Golden Aluminum)
- Choose Paint Finish for center base panels, if -PBP option selected
- Choose Veneer Finish for center base panels, if -VBP option selected
- Choose Leather for Interior of Power Drawers Choose from Spinneybeck Vicenza color options. (If not specified, default is Costozza VZ2116)
- Choose Edge Profile:



POWER DRAWER

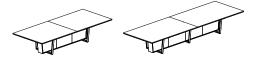
POWER DRAWERS PER TABLE SIZE

TABLE SIZE	SEATING CAPACITY	POWER DRAWERS PER TABLE	POWER DRAWERS PER LONG SIDE	POWER DRAWERS PER END	TOTAL # OF RECEPTACLES	TOTAL # OF USB-A+C PORTS	TOTAL # OF RJ-45 CONNECTORS	BLANK FACEPLATES
120	10	4	1	1	4	0	0	10
120x60	10	4	1 per side	1 per end	4	8	8	12
144x60	12	6	2 per side	1 per end	6	12	12	18
168x60	14	6	2 per side	1 per end	6	12	12	18
192x60	16	6	2 per side	1 per end	6	12	12	18
216x60	18	10	4 per side	1 per end	10	20	20	30
240x60	20	10	4 per side	1 per end	10	20	20	30

*Power Drawer cannot be located at the center of the long side of a Crossbeam table due to center base placement

RECTANGLE TABLE WITHOUT POWER DRAWER





TOP MATERIAL KEY

- PE Laminate with ABS Edge Top
- Inset Laminate with Hardwood Edge Top Veneer Top Ρ
- V
- Glass Top Solid Surface Top Stone Top Ğ SS
- ς

RECTANGLE

MODEL #	LxW	LAMINATE & VENEER TOP SECTIONS	GLASS & SOLID SURFACE TOP SECTIONS	STONE TOP SECTIONS	CROSS LEG QTY	SEATING CAPACITY	-PE	-Р	-V	-G	-SS	-S
CMT-12048[]	120 x 48	1	2	2	4	10	17,528	18,404	19,475	24,344	25,318	34,082
CMT-14460[]	144 x 60	2	2	3	4	12	24,515	25,740	27,238	34,048	35,410	47,667
CMT-16860[]	168 x 60	2	2	4	6	14	26,599	27,929	29,554	36,943	38,421	51,720
CMT-19260	192 x 60	2	3	4	6	16	28,432	29,854	31,591	39,489	41,069	55,285
CMT-21660[]	216 x 60	2	3	4	6	18	32,262	33,875	35,846	44,808	46,600	62,731
CMT-24060[]	240 x 60	2	3	5	6	20	34,933	36,680	38,814	48,518	50,459	67,925

[] Specify Base Panel Material: List of materials available under Options section

OPTIONS	CODE	PRICE NOTES
Center Base Panel Finish:		
Bronze Mirrored Acrylic Center Base Panel	Add -MABP	\$2,170 for 120"-144" tables \$3,255 for 168"-192" tables \$4,338 for 216"-240" tables
Chemetal Center Base Panel	Add -CBP	\$3,343 for 120"-144" tables \$5,012 for 168"-192" tables \$6,683 for 216"-240" tables
Paint	Add -PBP	No charge
Veneer	Add -VBP	No charge
Polished Chrome Base:		
120" - 144"-Long Tables 168" - 240"-Long Tables	Add -PCMB4 Add -PCMB6	\$5,434 \$8,144
Satin Glass:		
120"-Long Tables 144"-Long Tables 168"-Long Tables	Add -CSG1 Add -CSG2 Add -CSG3	\$748 \$1,118 \$1,493

POWER & DATA OPTIONS

See pages 20-21 for power and data options.

GENERAL INFORMATION

• Apron is painted to match the metal finish specified on the table. If Polished Chrome metal is specified for the legs, the apron will default to Foil.

Base panels default based on the top material selected unless otherwise specified. The default for Veneer is Veneer panels. The default for Laminate, Stone, Solid Surface or Glass tops is Paint.

REQUIRED INFORMATION (ORDER CANNOT BE ENTERED WITHOUT THIS INFORMATION)
MUST SPECIFY TABLE TOP FINISH, METAL LEG FINISH, CENTER BASE PANEL FINISH AND INFEED
See pages 5-6 for surface material options.
Choose Wood Species and Finish, if -P or -V top material selected
Choose Laminate Finish, if -PE or -P top material selected
Choose ABS Finish, if -PE top materail selected
Choose Glass Finish, if -G top material selected
Choose Solid Surface Finish, if -SS top material selected
Choose Stone Finish, if -S top material selected
Choose Metal Finish
Choose Chemetal Finish, if -CPB option selected (#927 Light Stainless Aluminum or #931 Brushed Golden Aluminum)
Choose Paint Finish for center base panels, if -PBP option selected
Choose Veneer Finish for center base panels, if -VBP option selected
Choose Chemetal Finish, if -CPB option selected (#927 Light Stainless Aluminum or #931 Brushed Golden Aluminum)
Choose Edge Profile:

-CSQ Crossbeam Square Edge

-CKN Crossbeam Knife Edge

POWER AND DATA OPTIONS

DATA/AV FACEPLATES

POWER MATRIX - COMPACT	MODEL #	DESCRIPTION	W x D	SIMPLEX OUTLETS	BLANK	DATA*	PRICE
	PM-SM-G-C PM-SM-M-C	Compact - Glass Door Compact - Metal Door	6 x 5.375 6 x 5.375	2 2	2 2	1 1	1,489 1,489
	PM-SM-W-C	Compact - Wood Door	6 x 5.375	2	2	1	1,878

*Each data faceplate includes two RJ-45 (Data) connectors

OPTIONS	CODE	PRICE	NOTES
4 Simplex Receptacles 3 Simplex Receptacles/Charging USB-A+C	Add -FOUR Add -THREE-C	No Charge No Charge	Replace AAP's with 2 additional simplex receptacles Replace AAP's with 1 additional simplex receptacle and 1 charging USB-A+C
USB-A+C Charging	Add -USB-C	\$116 per unit	USB-A+C charger, replaces one of the simplex outlets
Polished Chrome Door	Add -PD	\$223 per unit	Only available with metal door option
Polished Chrome Bezel	Add -PB	\$317 per unit	Only available on glass, stone/quartz, solid surface and laminate top tables
Field-Wired	Add -FW	Deduct \$43 per unit	May be required in New York City, Chicago and San Francisco. Check with an electrician for local codes and requirements.

-THREE-C

-FOUR



-USB-C

GENERAL INFORMATION

- Wood species and finish will default to the same as the table top if wood door version is specified
- Glass & wood doors are 1/4"-thick, metal doors are 1/8"-thick
- Glass door is back painted low-iron glass
- Interior body is clear anodized aluminum
- Power Matrix connection can be either hardwired or corded (which requires a 20-amp power outlet in the floor monument), both of which are included
 with the table
- If Field-Wired option is specified, each unit includes a 6' flexible metal conduit and requires a hardwire connection
- Standard configuration: Two simplex receptacles, two RJ-45 data connectors and two single blank faceplates
- When specified on tables with laminate, glass, solid surface or stone tops, each Power Matrix unit will include a metal bezel and is limited to the glass and metal door options. (-B) will be added to the model number for the bezel.
 Additional dot (-B) will be added to the model number for the bezel.
- Additional data/AV faceplate options are on page 21
- This connection can be either hardwired or corded (which requires a 20-amp power outlet in the floor monument), both of which are included with the table.

REQUIRED INFORMATION: (ORDER CANNOT BE ENTERED WITHOUT THIS INFORMATION) See pages 5-6 for surface material options.

- Choose location code & quantity from the chart below
- Choose Glass Door Finish, if glass door version is specified
- · Choose Metal Finish, if metal door version is specified or for the bezel finish on laminate, glass, solid surface and stone tables

LOCATION CODES	POWER MATRIX COMPACT	LOCATION	QUANTITY OF UNITS TO ORDER
	PS-2	One at each end	2
	PS-4	Four units. See page 10 for location chart (tables 144" and longer)	4

DOOR MATERIAL AND LOCATION AVAILABILITY BY TABLE SIZE

W = Wood Door G = Glass Door M = Metal Door

	POWER MATRIX COMPACT		
Length	PS-2	PS-4	
120	W/G/M	-	
144	W/G/M	W/G/M	
168	W/G/M	W/G/M	
192	W/G/M	W/G/M	
216	W/G/M	W/G/M	
240	W/G/M	W/G/M	



AV CONNECTORS AND MOUNTING PLATES	MODEL #	DESCRIPTION	STYLE	W x H	PRICE
	FLDF-1	Blank faceplate, single height	Single	3-1/2 x 5/8	74
	FLDF-2	One VGA 15-pin HD Female to Female Gender Changer, one 3.5mm Stereo Mini Jack to Solder Tabs	Single	3-1/2 x 5/8	259
	FLDF-3	One VGA 15-pin HD Female to Female Gender Changer	Single	3-1/2 x 5/8	203
	FLDF-4	One RJ-11 Female to Punch Down - Phone	Single	3-1/2 x 5/8	203
	FLDF-5	One RJ-45 Female to Female Barrel - Data	Single	3-1/2 x 5/8	166
	FLDF-6	Two RJ-45 Female to Female Barrels, single height	Single	3-1/2 x 5/8	223
	FLDF-7	Two RJ-45 Female to Punch Down for CAT 6 - AMP	Single	3-1/2 x 5/8	315
	FLDF-8	Two RJ-45 Female to Punch Down for CAT 6 - Leviton	Single	3-1/2 x 5/8	315
	FLDF-10	Two RJ-45 Female to Punch Down for CAT 6 - Panduit	Single	3-1/2 x 5/8	315
	FLDF-11	Two USB A Female to Two USB A Female on 10" Pigtails	Single	3-1/2 x 5/8	352
	FLDF-12	Blank faceplate, double height	Double	3-1/2 x 1-3/8	92
	FLDF-13	Two RJ-45 Female to Female Barrels, double height	Double	3-1/2 x 1-3/8	223
	FLDF-14	Cable Pass-Through Set - one top, one bottom	Double	3-1/2 x 1-3/8	389
	FLDF-15	One HDMI Female to Female Barrel	Single	3-1/2 x 5/8	259

GENERAL INFORMATION

All connectors and faceplates are Extron® Architectural Adapter Plates (AAP)
Faceplates are black

Appendix

GENERAL INFORMATION



This price book supercedes all previous versions.

Before placing your order, confirm you have all required information necessary. Lead times for orders begin after all required information is included and correct.

Delivery Information

We know lead times are important and sticking to them even more so. We work to maintain a 6-8 week lead time on all standard products in this book from receipt of a clean order. All orders are acknowledged with an approximate shipping date and will be invoiced with the price in effect at the date the purchase order is received.

Shipping charges are prepaid (within the continental U.S.). Therefore, pricing is a delivered price based on normal ground transportation. If you have special instructions, need to ship by air, or are shipping to Alaska or Hawaii, contact Nucraft Customer Service. Nucraft can also help arrange to have products blanket wrapped for an additional charge. Contact the Nucraft Customer Service team or specify it on your purchase order.

Minimum Freight Charge: Any order below \$2,800 net will be assessed a \$450 net minimum freight charge (one per order).

Orders are subject to acquiring the materials required for manufacturing. Fulfillment can be affected by strikes, fires, embargoes and acts of government. These elements are beyond our control.

Nucraft offers a variety of services to accommodate a wide range of delivery requirements. Availability of these services is dependent on a number of factors and may not be offered with all shipments. Examples of delivery services that have additional fees include:

- Specific date within our standard 3-5 day delivery window (for orders under \$50,000 net)
- Specific time of day, morning or afternoon (for orders under \$50,000 net)
- Delivery to a warehouse before delivery to its final destination (unless product is picked up at the warehouse)

Contact the Nucraft Customer Service team for availability and pricing on these services.

Freight Terms

Shipping charges for Nucraft products are prepaid for standard delivery in the continental United States. Standard delivery is defined as follows: Product is delivered on a 53' trailer being pulled by a long-haul tractor (total length of 85'). Facility will receive delivery Monday through Friday between the hours of 8:00 AM and 4:00 PM. Facility has docks with levelers and a fork truck for unloading. Product will be loaded on load bars two levels high. Receiving facility is responsible to have personnel on hand to unload the truck upon arrival, drivers do not unload. Delivery sites or times that do not meet this criteria will be accommodated, but will typically incur a charge to cover additional shipping costs. Please notify Nucraft in advance of the shipment if this is the case and the additional charge (if any) will be determined by Nucraft.

Product ships FOB dock. The customer obtains title to their product and materials, and assumes the risk of loss for them, upon shipment from Nucraft's facilities.

Storage

Nucraft has no storage facilities for finished product. If a customer cannot accept an order when it is ready for shipment, the customer must designate an alternative shipping address. If no address is provided, Nucraft may, at its discretion, transfer the product to storage. If product is transferred to an off-site storage facility, the customer may be charged for transportation to the facility and for any associated storage fees. Nucraft considers transfer of the product to a storage facility the equivalent of shipment, including invoicing and payment. Customers assume the risk of damage or loss during storage.

Transportation Times and Delays

Third party carriers that Nucraft contracts with will make reasonable efforts to accommodate requested delivery times and dates. Scheduled delivery appointments may, however, be delayed for a variety of reasons, including inclement weather, traffic, transportation equipment problems, and delays encountered at other delivery locations along the delivery route. Nucraft does not recommend scheduling activities that depend on the delivery appointment (for example, scheduling furniture installers to install furniture the day of the delivery appointment). Nucraft shall not be liable for any costs incurred as a result of a missed delivery appointment.

Shipment Damage Claims

Legal title to merchandise passes to the buyer upon acceptance by the carrier. **Inspect all cartons upon delivery.** Details of visible damage should be noted on the delivery receipt. Do not install product if damage is found upon inspection. The carrier should be notified by the buyer to inspect the merchandise, and file a claim immediately. If visible damage is not apparent, sign the delivery receipt "No visible damage." This will allow recourse for a concealed damage claim. Although most claims for transportation damages must be filed against the carrier within nine months of the date of delivery, concealed damage claims must be filed within 15 days of receipt.

Do not destroy packing materials until shipment has been inspected. Then proceed to file a claim with the carrier.

Failure to make any claims against Nucraft within 10 days shall constitute acceptance of the merchandise and a waiver of any defects, errors or shortages discovered upon inspection.

Cancellations

Cancellations must be reviewed by our Customer Service team. Because we build your products to order, orders cannot be cancelled once processing has begun. Processing includes but is not limited to development of shop drawings and other engineering drawings. If cancellation is approved, a processing fee of 20-100% will be assessed based on the status of the order.

Change Order Policy

Nucraft will make every attempt to honor any reasonable change request to product provided that the request is received prior to start of production. Change orders will be accepted only if the request is made in writing and received in time to make the change. Nucraft reserves the right to increase our acknowledged price and ship date if necessary to make the requested changes. Please submit any change order request to our Customer Service team. Nucraft will assess charges to the customer as stipulated in the following:

- Standard Orders: Change orders received prior to production will be charged \$400 net to cover administrative costs.
- Special Orders: Change orders received prior to production will be charged \$400 net to cover administrative costs. There may be additional costs associated with engineering labor required for the change order.
- Change orders received after production must be evaluated by Nucraft. If approved, the charge will be \$400 net plus any restocking charges accumulated. There may be additional costs associated with engineering and/or manufacturing labor, as well as material costs, required for the change order.



Repair Authorization

Prior written approval is required for repairs of merchandise charged to Nucraft. Failure to do so will result in customer funded repairs.

Payment Terms

Deposits are required at the time of order due to the custom nature of our products. See information regarding Cancellations above.

Credit terms are available to qualified customers. Please contact AR@Nucraft.com to start the application process. Note that the credit application process requires a valid sales tax exemption or resale tax certificate, Form W-9, and three current trade references.

Credit Card Payments are accepted via web portal. Please contact AR@Nucraft.com for payment instructions. Note that a 2% convenience fee will be added for using this payment method and no early pay discounts are allowed on credit card payments.

Warranty

Nucraft Furniture is warranted to be free from defects in materials and workmanship for a period of ten years of single shift use. Limitations include:

- Mechanical Devices such as latches, casters, and other moving components are warranted for five years of the date of original delivery.
- Height adjustable components are warranted for two years of the date of original delivery.
- The following are warranted for one year of the date of original delivery:
 Textiles
 - Electrical Components
 - Refrigeration Units
- Custom Products not described in Nucraft's Catalogue

This warranty is applicable only if furniture is properly installed and maintained in an office environment. This warranty extends only to products manufactured and sold in North America and only to original purchasers acquiring new Nucraft product through authorized dealers or approved sellers.

During this warranty period, Nucraft's sole obligation is to repair or replace, at Nucraft's discretion, products which prove to be defective during the warranty period.

This warranty does not cover:

- Damage caused by a carrier.
- Damage from user modification, misuse, abuse, accident, or negligence.
- Customer's Own Material (COM) specified by the customer that is not a standard product offering.
- Color, grain, or texture of wood and other covering material.

Nucraft extends no other warranties, expressed or implied, including warranty of merchantability or fitness for a particular purpose. Nucraft shall not be liable for loss of time, inconvenience, commercial loss, incidental or consequential damages.

Environmental Statement

Nucraft is committed to supporting responsible environmental policies and practices in all that we do. We strive for sustainability, weighing our business decisions against the costs to the ecological, social and economic systems they affect.

Our products are manufactured to meet the credit requirements of the U.S. Green Building Council's LEED rating systems in one or more of the following categories:

- Recycled Content
- Certified Wood
- Low-Emitting Materials

Computer Aided Planning

Nucraft products and pricing are available on CD via 2020 Cap, an AutoCAD $^{I\!\!R}$ -based space planning tool.

2020 Cap is an integrated software system developed specifically for interior designers and facility planners to enhance workplace performance. This modern suite of applications works together seamlessly, in concert. Navigate catalogs, select products, design in plan view and 3D, assign options, create worksheets and build a project where you want, when you want. Take your pick. It's dynamic and interactive. Design projects are a work in progress. And now you can perform any of the many discrete tasks that go into a project any time, any place.

For additional information, you may contact 2020 Cap direct at 800-227-0038.

iSpec[®]

Nucraft offers a free online product configuration and specification service that saves you time and allows you to be creative while leaving the nuts and bolts to someone else. No specific software is required, nor is there any learning curve. This service applies to all Nucraft products. For additional information, call 1-877-NUCRAFT and ask for the iSpec Team or log on to www.nucraft.com/ispec.



We crafted our materials palette using the same demanding standards that distinguish our furniture. Thoughtful design and attention to every detail elevate your possibilities.

Anchored by Nucraft veneers, unrivaled for clarity, quality, and depth of finish, our collection of surface materials comprises a sophisticated set of balanced elements that supports your design vision.

Some elements have their roots in Nucraft's rich heritage. Others are new materials and reflect current trends and taste. Together, they ensure that you're ready for today and positioned well for the future. Beautifully.

Custom Finishes

Nucraft specializes in expert custom finish matching. For a nominal upcharge we can provide custom finishes, and we are frequently asked to match the finishes of other furniture manufacturers. For finishes that appear unusual to match or for customers directly requesting a sample, a finish sample will be sent for approval prior to entering the order.

Custom finishes requiring colored varnishes to create a painted look can only be applied to Maple veneer and require one extra week in addition to the standard lead time. Nucraft's standard black finish (G82) can be applied to all Nucraft standard veneers. Walnut is the standard black veneer. Other species must be specified when ordering.

Clear coat on a special veneer requires an approved sample.

Custom finishes carry a 10% upcharge per item, per finish, capped at \$1,975 List.

Custom finish upcharges are not applied to any item that is not wood. Example: casters, ganging connectors, power options..

Treatments

Note: Default veneer sheen will vary per finish and product. Default finish is bolded on pages vi-vii. If no direction is provided on incoming orders, default sheen will be selected. In addition, default veneer cut is noted in the price list. If no direction is provided on incoming orders, default cut will be selected.

Gloss: Gloss is a durable finish that tends to nicely mask normal wear and leaves wood grain visible to the eye. It achieves a medium gloss open pore appearance (40 - 50 sheen range). Finish numbers preceded by the letter "G" indicate a Gloss finish.

Matte: Like Gloss, Matte is durable, tends to nicely mask normal wear and leaves wood grain visible to the eye. It achieves a low luster, open pore appearance (10 - 20 sheen range). Finish numbers preceded by the letter "M" indicate a Matte finish.

Since each veneer type responds differently to both types of treatment, all will have a distinctive look and feel when finished. For example, a Walnut veneer with a Gloss treatment will remain much more textured than a Cherry veneer with the same treatment.

About the Wood

All Nucraft veneers are carefully selected for uniformity of color and grain. Still, wood is a natural substance and minor variations may occur due to its own uniqueness. Because of this, the furniture you receive may not be an exact match to our samples.

Nucraft takes great pride in our finish color consistency. However, wood is a natural product that will have color variation within a single piece of furniture, as well as from one piece to the next. Other factors also affect color over time, such as exposure to light (both intensity and duration). For example, lighter finishes cause more variation in colors over time.

In cases where a returning customer wants a precise match with existing furniture, we recommend sending a sample of the existing furniture finish. Please contact Nucraft Customer Service to determine an appropriate sample. This will ensure a finish match between old and new orders. This type of order is considered a control sample. There will be a 10% upcharge on an order of this type. Due to natural aging of veneers, natural finishes may vary.

Care and Maintenance of Wood Finishes

Our finish material is a crystal clear, urethane acrylic blend. This type of finish may be repaired in the field by a qualified refinisher.

Nucraft recommends using a damp cloth to clean your fine wood furniture. Always wipe with the grain of the wood. Should your wood furniture require a more thorough cleaning, we recommend using a mild cleaner such as Joy dish soap or Murphy's oil soap, thoroughly diluted in water (one part soap to thirty parts water). Water will not damage Nucraft's finish, but it may leave surface spots when it dries. To avoid this, dry the surface with a soft cloth after it is cleaned. Marks that cannot be removed with the cleaning methods above may be able to be removed using naphtha, a mild degreasing solvent.

Caution: while the use of polishes that contain wax, petroleum solvents or silicones may immediately enhance the "shine" of a product, it may also eventually remove the fine original finish applied in our factory. Silicone on the surface of wood may also make it very difficult to respray or refinish.

All Nucraft furniture is inspected and polished before it leaves our factory. In some instances, the packing materials may imprint on the factory polish. Cleaning and polishing the furniture once it is unpacked will normally restore the furniture to its original beauty.

In some cases, the rubber support feet used on the bottom of common office equipment (teleconferencing phones, laptops, microphones, copiers, etc.) can create unsightly marks in the surface of wood tops, due to oxidation of the lacquer finish. We suggest these machines be placed on a protective type of padding, such as felt.

Wood will fade as a result of exposure to UV light. This is particularly prevalent with light finishes. If color changes due to fading are a concern for your application, the impact can be minimized by selecting medium to dark stains for your wood surfaces. Our top coat includes a UV inhibitor which makes the finishes less prone to fading.



Laminates

Selected Formica® and Nevamar® laminates are available on Training Tables, Conference Tables, Conference Room Furniture and select Occasional Tables. For standard laminate and wood pricing, refer to individual item pricing columns.

Non-Standard Laminates and Linoleums

To order a color other than those on our list (see pages vi-vii), refer to Nevamar or Formica standard grade, matte texture laminate offerings and Forbo Furniture Linoleums (excluding manufacturers' non-standard matte offering).

- For approved non-standard laminates with a hardwood edge, the upcharge is 10% of the base price per laminate color with a minimum of \$500 and capped at \$1975.
- For approved non-standard laminate with a standard ABS edge, the upcharge is \$175 per laminate color.
- For approved non-standard laminates with a non standard ABS edge, please contact customer service.

To ensure your non standard laminate is on our approved list, please contact customer service. Add one week to the lead-time for all non-standard laminate and linoleum orders. Call the Nucraft Customer Service team for quotes on premium grades and laminates. Mirror and metal laminates are not available.

Care and Maintenance of Laminate and Novawrap

Laminate and Novawrap surfaces may be cleaned with a damp cloth and ordinary soap or non-abrasive household liquid detergent. Dry the surface with a clean cloth or soft paper towel to prevent streaks from appearing.

Care and Maintenance of Metal

Metal surfaces can be wiped with a damp cloth and rubbed dry. A mild non-abrasive household liquid detergent can be used if necessary. Regular maintenance of metal components, including tightening of fasteners and light lubrication of moving parts, will extend the life of your furniture.

Satin Etched Glass

Glass color may vary slightly on multi-piece conference table tops over 180" x 60" when satin etched glass is specified due to the iron content and etching process of the glass.

Care and Maintenance of Glass

Clear or frosted glass may be cleaned with commercial glass cleaner. Be sure to use a lint-free cloth if cleaning the frosted side of the glass.

Stone and Solid Surface Material

Despite its reputation for durability, natural stone can easily be broken during handling and/or installation if proper techniques are not followed. In addition, Nucraft is not responsible for the installation of natural stone or solid surface materials on its products. Therefore, installers specifically trained in the installation of these materials must be utilized to ensure a quality installation. Nucraft shall not be liable for any damages incurred during the handling and/or installation of natural stone or solid surface materials on its products.

Care and Maintenance of Granite

Granite surfaces may be cleaned with a damp cloth and ordinary soap or non-abrasive household liquid detergent. Dry the surface with a clean cloth or soft paper towel to prevent streaks from appearing.

Care and Maintenance of Leather

Genuine leather requires very little care. Nucraft recommends that leather be dusted regularly. If a more thorough cleaning is needed, use lukewarm water and a mild, non-abrasive soap. Generate some lather and lightly rub the surface with cheesecloth. Rinse off any soap film with clean water and towel dry. The leather may dry dull. To restore the leather to a normal gloss, rub it with a clean towel. Never use furniture polish, oil, varnish or ammonia. Saddle soap may be used to prevent the leather from becoming brittle or cracked and to maintain the original supple finish.

Touch Up Finish Kits

Model #	Description	Price
KIT-M	Metal Kit	80
KIT-P	Paint Kit	80
KIT-S	Stain Kit	80

REQUIRED INFORMATION:

(ORDER CANNOT BE ENTERED WITHOUT THIS INFORMATION)

- Kit model number
- Quantity of kits
- Specify finish (See pages vi-vii)

General Information:

 Touch-up kits must be ordered on a purchase order separate from Nucraft product due to Hazmat shipping

CROSSBEAM SURFACE MATERIALS



WOOD FINISHES

STANDARD

Default veneer sheen will vary per finish and were determined by a team of experts who reviewed the colorways to determine if gloss or matte best highlighted the natural characteristics of the species of wood and the color of the stain. Default finish is bolded. If no direction is provided, default sheen will be selected.

	Matte	Gloss	
Ash			
Blanco	M44	G44	
Char	M50	G50	
Rift Cut Oak			
Carbon	M03	G03	
Flat Cut Oak			
Dune	M05	G05	
Portobello	M7413	G7413	
Flaky Oak			
Sahara	M61	G61	
Cherry			
Cognac	M21	G21	
Auburn	M93	G93	
Walnut			
Marron	M35	G35	
Mocha	M33	G33	
Zinc	M30	G30	
Onyx	M82	G82	
Otter	M31	G31	
Maple			
Natural Maple	M60	G60	
Linea		600	
Oak Linea	M08	G08	
Walnut Linea	M27	G27	
Euro Birch Linea	M09	G09	
Silver Birch Linea	M10	G10	
Paldao			
Thicket	M75	G75	
Paldao	M76	G76	
Canyon	M77	G77	
,			

METAL FINISHES

Powder Coat	
Aged Bronze	A8010
Black	A44
Burnished	A8009
Cloud	A8004
Foil	A8006
Galaxy	A8007
Satin Bronze	A8011
Shadow	A8005
Storm	A8012
Metal	
Polished Chrome*	PC

*Up-Charge applies.

PAINTS

Aged Bronze	\$8010
Black	S44
Burnished	S88
Cloud	S8004
Foil	S8006
Galaxy	S8007
Satin Bronze	S8011
Shadow	S8005
Storm	S8012

Paint to Match

To request a custom paint color, contact Nucraft Customer Service. A paint sample must be matched and approved prior to order.

SOLID SURFACE TOPS

Wilsonart Designer White

ST11

LEATHER

Ponte Furo	VZ 2102
Salvi	VZ 2011
Villabalzana	VZ 2108
Castello di Bellaguardia	VZ 2112
Scamozzi	VZ 2114
Peralolo	VZ 2115
Costozza	VZ 2116
Nocciola	VZ 2117
Appia Antica	VZ 2120
Cinque Terre	VZ 2122
Black	VZ BLCK

CROSSBEAM SURFACE MATERIALS

STONE TOPS

Stone orders may affect lead times. Please contact Nucraft Customer Service for details.

		Subtop Paint Color
Quartz Cambria [®] Signature Ainsley	STC100	\$8004
Armitage	STC101	S44
Bellingham	STC102	\$8004
Berkeley	STC102	\$8004
Berwyn	STC104	\$8004
Blackbrook	STC105	S44
Bradshaw	STC106	\$8004
Bradwell	STC107	\$8004
Cambria Black	STC109	S44
Carrick	STC110	S44
Clifton	STC112	\$8004
Colton	STC113	S8004
Crowndale	STC114	S8004
Devon	STC115	S44
Fairbourne	STC116	S8004
Fieldstone	STC117	S44
Halewood	STC119	S8004
Hermitage	STC120	S8004
Highgate	STC121	S8004
Kendal	STC122	S8004
Laneshaw	STC124	S44
Malvern	STC125	S8004
Montgomery	STC128	S8004
Nevern	STC129	S8004
New Quay	STC130	S8004
Pendle Hill	STC131	S8004
Praa Sands	STC132	S8004
Rose Bay	STC133	S8004
Sandgate	STC135	S8004
Smithfield	STC136	S8004
Summerhill	STC137	S8004
Sutherland	STC138	S8004
Swanbridge	STC139	S8004
Torquay	STC140	S8004
Travella	STC141	S8004
Weybourne	STC143	S8004
Whitney	STC144	S8004
Woodcroft	STC146	S44

Quartz Cambria [®] Luxury		
Abbey	STC147	S8004
Annicca	STC148	S8004
Baybridge	STC149	S8004
Beckington	STC150	S8004
Bentley	STC151	S8004
Blackpool Matte	STC152	S44
Brittanicca	STC153	\$8004
Brittanicca Gold Cool	STC154	\$8004
Brittanicca Gold Warm	STC155	\$8004
Brittanicca Warm	STC156	S8004
Clovelly	STC158	S8004
Delamere	STC159	S44
Delgatie	STC160	S8004
Ella	STC160	S8004
Everleigh	STC162	S8004
Gladstone	STC 162	58004 58004
Golden Dragon	STC 164	56004 S44
Hailey	STC 165	S8004
Harlow	STC 165	58004 58004
Hemsworth	STC 167	58004 58004
Huntley	STC168	58004 58004
Inverness Bristol Bay	STC 168	58004 58004
Inverness Bronze	STC109	58004 58004
Inverness Cobalt	STC170	
	STC171 STC172	S8004
Inverness Everleigh		S8004
Inverness Platinum	STC173	S8004
Inverness Swansea	STC174	S8004
Ironsbridge	STC175	S8004
Iverness Frost	STC176	S8004
Iverness Gold	STC177	S8004
lvybridge	STC178	S8004
Lakedale	STC179	S8004
Mayfair	STC181	S8004
Mersey	STC182	S44
Notting Hill	STC183	S8004
Oakleigh	STC184	S8004
Portrush	STC185	S8004
Queen Anne	STC186	S8006
Skara Brae	STC187	S8004
Southport	STC188	S8004
White Cliff	STC189	S8004
Quartz Wilsonart		
Carrara Codena	ST21	\$8004
Serene	ST21	58004 58004
	2.17	20001
Stone		
Absolute Black Honed Granite	ST01	S8007
Carrara Marble	ST16	S8004
	5110	55501

CROSSBEAM SURFACE MATERIALS

GLASS (SATIN OR GLOSS)

	Satin	Gloss
Black	BS	-
Clove	VS	VG
Meringue	MS	MG
Quill	QS	QG
White	WS	WG

Note: Due to color variation inherent in the natural acid etching process, Satin Etched Glass is not available on tables longer than 180" or wider than 60"

ACRYLIC

Crossbeam Center Base Panels only. Upcharge applies.

Bronze	Mirrored
--------	----------

MABP

CHEMETAL

Crossbeam Cente	r Base Panels	only. Upcharge	applies.
-----------------	---------------	----------------	----------

Light Stainless Aluminum	927
Brushed Golden Aluminum	931

LAMINATES

			Coordinating
Wood Grain Laminates [§]	Code	Coordinating Wood Finish	Woodgrain Edgeband
Formica White Ash	8841-58	M8841	R8841
Formica Natural Ash	8843-58	M8843	R8843
Formica Aged Ash	8844-58	M8844	R8844
Formica Weathered Ash	8842-58	M8842	R8842
Formica Oiled Legno	8846-58	M8846	R8846
Formica Bleached Legno	8845-58	M8845	R8845
Formica Blackened Legno	8848-58	M8848	R8848
Formica Urban Planked Oak	9312-58	M9312	R9312
Formica Thermo Walnut	6402-58	M6402	R6402
Formica Smoky Brown Pear	5488-58	M5488	R5488
Formica Espresso Pear	5489-58	M5489	R5489
Formica White Knotty Maple	7410-58	M7410	R7410
Formica Sand Maple	9237-58	G60	W7909
Formica Planked Coffee Oak	7413-58	M7413	F7413
§Not available on multiple piece confe	erence tables		
Wood Grain Laminates Suitable	e for Multi	ple Piece Conf	erence Tables
Formica Pecan Woodline	5883-58	M5883	R5884
Formica Chestnut Woodline	5884-58	M5884	R5885
Solid Laminates			
Formica Brite White	459-58		R01
Formica Dover White	7197-58		R01
Formica Pearl	934-58		R02
Formica Graystone	464-58		R02
Formica Folkstone	927-58		R03
Formica Graphite	837-58		R05
I. I			
Patterned Laminates			D 00
Nevamar Cool Chic	VA7002T		R02
Nevamar Serene Stardom	VA5001T		R05
Nevamar Calm Distinction	VA6001T		R05
Nevamar Easy Elegance	VA5002T		R05
Wilsonart Sheer Mesh	4876-38		R02
Wilsonart Grey Mesh	4877-38		R02
Wilsonart Pewter Mesh	4878-38		R05
ABS FINISHES			

Ashen	R04
Parchment	R02
Shale	R05
Stone	R03
Whitecap	R01